Please read the mounting instructions and operating manual including the safety regulations completely prior to starting connection and start-up.

## Installation and Operating Manual TWIN (V2) User manual version 1

The WLI (Water Level Indicator) had been designed for precise level measuring of supply water tanks in mobile homes, caravans and boats. The 18 mm mounting depth the electronic system allows flush mounting into commercial furniture boards to ensure that an optimum installation place can always be chosen without losing precious storage space.

WLI requires installation of a tank transmitters (measuring sensors) for example Votronic Tank Electrode 15-50 K or Tank Electrode 12-24 K.

The WLI device is equipped with the touch pad instead of mechanical switch to minimize the errors and longer durability.

The touch pad on the right side has ON/OFF function
The touchpad on left side switch WLI input between Fresh and Gray water tank (or is used in setup)
Water level measuring is effected continuously, intermediate values are displayed.
During refueling and defueling of the tanks, the continuously raising or dropping display shows a direct value of the instantaneous level in percentage.

Comparing to "standard version of WLI" has WLI TWIN these features:

- WLI TWIN requires two measuring sensors to display two different values of water level. One situated in Fresh water tank, second situated in Gray water tank. (Black water tank on individual request)
- Gray water tank volume is displayed in percentage value only. (can be programmed individually)
- Current in "Off mode" is a bit higher comparing to WLI due to circuit changes.
- Board voltage is displayed. If voltage is outside $11,8 \mathrm{~V}$ to $14,8 \mathrm{~V}$ the value is displayed red and blinking. Automatic turn off when board voltage is higher than 17.5 V
- Built in input protection for voltage over 5 V . (Maximum measurable input value is still 5 V )


## Installation:

Choose a well visible and easily accessible location in the living area for the installation of the units. The installation place in the front panel of the furniture should be chosen in such a way that the contrast of the display be not hindered (ex: sunlight) and have a minimum 18 mm depth for the mounting. The rear cutout opening should be covered with non-electrical conducting material (e. g. plastic plate, poplar plywood, or similar material).
The clear opening of the furniture cutout should be slightly larger than the assembly dimensions of 35 x 70 mm to ensure safe alignment of the unit's front panel. Use the delivered jig for marking.
Make all electric connections, place the unit centrically in the cutout and use the delivered screws for fastening. (For front panel screws use Torx T10H screwdriver)

## Connection Plan:

1: Tank Sig IN 2 ..... Tank Signal (Measuring signal, output of the tank transmitter) Gray water tank
2: GND ................ Board Battery "-" (Minus) / Ground / (usually the vehicle body)
3: Tank Sig IN 1 ..... Tank Signal ((Measuring signal, output of the tank transmitter) Fresh water tank
4: +12V................. Board Battery "+" (Plus)
5: Supply OUT........ Output for special type of sensor - Normally disconnected. Do not use this pin!
6: Tank + ............... Output for tanks transmitters power supply. Gray and Fresh Water tank.


## Operation:

- To switch ON, touch the ON/OFF pad on left side. In a few second the display will show the instantaneous level of the fresh water. Graphical displayed water tank is divided to 100 levels. Each level corresponds to the tank water level in percentage.
- If the ON/OFF area is touched again, the device is switched-off.
- If you desire to display Gray water tank, touch the left touchpad once. If you will touch the touchpad again the Fresh water tank will be displayed.
- Numeric value in percentage is displayed when water level is above 0\% and below $100 \%$. Otherwise "EMPTY" or "FULL" is displayed.
- If water level is more than $0 \%$ the dropping water from the water tap is displayed on WLI as indication that device is correctly working. It does not mean leakage in water system. (Possibility to disable displaying water tab by switching jumper P1 on back side)
- During defueling when water level decreases it will take around ( $1-5 \mathrm{sec}$ ) for the measuring value to stabilize due to water swirls in the tank. Correct value is displayed as soon as the water tap is closed and value can be 1-3\% lower compared to the displayed value during the water pump is in operation (Depends on tank shape, tank volume, water pump and the distance between water pump and tank transmitter).
- If water level is below $20 \%$ or above $95 \%$ the numeric value is red colored (in Fresh water mode).
- If water level is $5 \%$ or less, inscription "EMPTY" is displayed (Fresh water mode).
- If water level is $95 \%$ or more, inscription "FULL" is displayed.
- If water level is $85 \%$ or more, red colored percentage value is displayed.
- If water level is $95 \%$ or more, yellow triangular is displayed to inform that it is important to empty gray water tank. (Gray water mode)
- 10 minutes after the last activity (changing the value), the WLI will be switched-off automatically for reason of power saving.
- 30 minutes after switched-on the WLI will be switched-off automatically.
- If backside jumper "LIT" is connected, WLI displays water level value on percentage and in Liters (Litres or Gallonas) too. (Fresh water mode only).
- Activation of the tank transmitters is effected together with the WLI (No power on tank transmitters when WLI is switched-off).


## Settings:

There are five jumpers on the backside of WLI
P1 When Jumper is ON The water tap displaying is disabled.
LIT .............. When connected WLI displays value in Liters/Gallons as mentioned in section Operation.
GRAY .......... Normally disconnected! Allows to set the MIN/MAX value of Gray Water tank.
MAX ............ Normally disconnected! Allows to set maximum water tank level (calibrate WLI and tank)
TST .............. Normally disconnected jumper. When connected WLI displays its diagnostic value as a MIN, MAX, Input voltage, Software version and Serial Number,
MIN ............. Normally disconnected! Allows to set minimum water tank level (calibrate WLI and tank)

## Minimum water level setting:

(Not necessary to set MIN value if MIN $=0$ which represent the empty water tank.)
A factory setting is $\mathrm{MIN}=0$
To set the MIN value to your desired value:
(Water level below MIN value will be displayed as 0\%)

- switch-off WLI
- fill the desired water tank to the desired minimum value level
- connect jumper MIN only.
- if you want set the Gray water tank MIN value, connect jumper GRAY (now MIN and GRAY are ON)
- switch-on WLI and wait until "MIN OK" is displayed
- switch-off WLI after "Turn off!" is displayed.
- disconnect jumper MIN and jumper GRAY (if connected)
(The MIN value have to be 100 units less than MAX value, otherwise device will be set to factory value MIN $=0, M A X=430$ ).


## Maximum water level setting:

A factory setting is Max $=430$, which represent measuring signal about $2,1 \mathrm{~V}$ to display $100 \%$ water tank level. (The Votronic Tank Electrode $15-50 \mathrm{~K}$ tank signal output is 0 to $2,2 \mathrm{~V}$ )
To set the MAX value/calibration of WLI and tank transmitter:

- switch-off WLI
- fill the desired water tank to the desired maximum value level
- connect jumper MAX only
- if you want to set the Gray water tank MAX, connect jumper GRAY (now MAX and GRAY are ON)
- switch-on WLI and wait until "MAX OK" is displayed
- switch-off WLI after "Turn off!" is displayed
- disconnect jumper MAX and jumper GRAY (if connected)


## To set WLI to factory value.

- switch off WLI
- connect jumpers MIN and MAX only
- switch on WLI. After a while "Factory values have been set!" will be displayed
- Switch off WLI
- Disconnect jumpers. WLI is now set to default values for both water tanks


## To set WLI Fresh water tank (Tank 1) volume and units.

- switch off WLI
- connect jumpers MIN, TST, MAX only. (GRAY jumpers have to be unconnected!")
- switch on WLI. Water tank volume will be displayed.
- „New value" will appear and it increase every 3s by 1 , in interval 10 to 50 . Then it will increase by 5 in interval 50 to 100 and then it will increase by 10 in interval 100 to 990 . (10, 11, 12, $13 \ldots . .49,50$, $55,60 \ldots 95,100,110,120 \ldots . .990$ )
- When the value reaches desired value, touch Fresh/Gray touchpad (left) once only!
- "Select unit:" will appear an values Liters, Litres, Gallons will change continuously in interval about 3s.
- When desired unit is displayed touch Fresh/Gray touchpad (left).
- "Turn off device Or wait 15 s for new settings" will be displayed.
- After 15 s you can repeat volume and units' settings.
- after setting the desired values, turn off WLI.
- Disconnect jumpers.

All settings are written to the EEPROM memory, so the settings are retained even if the WLI is disconnected from the power supply.

Notes:

1. Maximum measured (input) Tank signal is $\mathbf{5 V}$. Nonlinearity of WLI is about $1 \%$ up to to 4 V
2. If MAX value is set, Tank signal greater than MAX value will be displayed as a MAX value.
3. The MAX value has to be 100 units (of 1023) more than MIN value, otherwise device will be set to factory default value.
4. If the water level lies outside the Transmitter electrode, WLI will display MIN or MAX value.
5. To display the correct value, MIN and MAX have to lie between the Maximum measurable and Minimum measurable level (see picture below).
6. Transmitter plastic body is not measurable area. If water level lies in this area, WLI will display "FULL" tank.
7. When jumper GRAY is connected WLI will not display Fresh water even if touching left touchpad.
8. If you desire to check MIN/MAX value you can connect TST jumper. MIN and MAX jumpers have to be disconnected! Diagnostic mode will appear. Use left touchpad to switch the water tanks measured values. Do not use this mode if not necessary.
9. Tank 2 (Gray Water) volume is not possible to set or display in Liters/Litres/Gallons due to not enough chip memory.
10. Displayed colors, turn off time, tank volume higher than 990 and simply almost all can by programed individually after contacting me.


## Every single device is checked before selling.

Spare parts and front panel spacers ( 3 mm to 25 mm ) is possible to order on kuzytronic@gmail.com The front panel can be made to order according to the specified dimensions and customer needs.

## Check newer version of manual on www.kuzytronic.com

If you have any questions or tips for improving WLI Or if you want help me to improve English in this manual do not hesitate contact me.

