Please read the mounting instructions and operating manual including the safety regulations completely prior to starting connection and start-up.

## Installation and operating manual for WIL 2 software version V8.2 or higher

The WLI (Water Level Indicator) had been designed for precise level measuring of supply water tanks in mobile homes, caravans and boats. The 18 mm mounting depth the electronic system allows flush mounting into commercial furniture boards to ensure that an optimum installation place can always be chosen without losing precious storage space.

WLI requires installation of a tank transmitter (measuring sensor) for example Votronic Tank Electrode 15-50 K or Tank Electrode 12-24 K.

The WLI device is equipped with the ON/OFF touch pad instead of mechanical switch to minimize the errors and longer durability.

Water level measuring is effected continuously, intermediate values are displayed
During refueling and defueling of the tanks, the continuously raising or dropping display shows a direct value of the instantaneous level in percentage.

## Installation:

Choose a well visible and easily accessible location in the living area for the installation of the units. The installation place in the front panel of the furniture should be chosen in such a way that the contrast of the display be not hindered (ex: sun light) and have a minimum 18 mm depth for the mounting. The rear cutout opening should be covered with non-electrical conducting material (e. g. plastic plate, poplar plywood, or similar material).
The clear opening of the furniture cutout should be slightly larger than the assembly dimensions of 35 x 69 mm to ensure safe alignment of the unit's front panel. Use the delivered jig for marking.
Make all electric connections, place the unit centrically in the cutout and use the delivered screws for fastening. (For front panel screws use Torx T10H screwdriver)

## Connection Plan:

| 1: GND | Board Battery "-" (Minus) / Ground / (usually the vehicle body) |
| :---: | :---: |
| 2: +12V... | Board Battery "+"' (Plus) |
| 3: Tank Sig | Tank Signal (Measuring signal, off the tank transmitter) Maximum allowed value is 5V! |
| 4: Tank + | Output for tank transmitter power supply |



## Operation:

- To switch ON, touch the ON/OFF pad. In a few second the display will show the instantaneous level of the water. Graphical displayed water tank is divided to 100 levels. Each level corresponds to the tank water level in percentage.
- If the ON/OFF area is touched again, the device is switched-off.
- Numeric value in percentage is displayed when water level is above 0\% and below $100 \%$. Otherwise "EMPTY" or "FULL" is displayed.
- If water level is more than $0 \%$ the dropping water from the water tap is displayed on WLI as indication that device is correctly working. It does not mean leakage in water system! (if you do not wish to display the water tap - connect jumper R2)
- During defueling when water level decreases it will take around ( $1-5 \mathrm{sec}$ ) for the measuring value to stabilize due to water swirls in the tank. Correct value is displayed as soon as the water tap is closed and value can be 1-3\% lower compared to the displayed value during the water pump is in operation (Depends on tank shape, tank volume, water pump and the distance between water pump and tank transmitter).
- If water level is below $20 \%$ or above $95 \%$ the numeric value is red colored. (in Fresh water mode)
- If water level is $5 \%$ or less, inscription "EMPTY" is displayed. (Fresh water mode)
- If water level is $95 \%$ or more, inscription "FULL" is displayed.
- If water level is $85 \%$ or more, red colored percentage value is displayed. (Gray water mode)
- 10 minutes after the last activity (changing the value), the WLI will be switched-off automatically for reason of power saving.
- 30 minutes after switched-on the WLI will be switched-off automatically.
- If backside jumper "LIT" is connected, WLI will display actual water level value on percentage and in Liters( Litres or Gallons) too. Factory setting is "65 Liters" but it is possible to change it. See: To set WLI water tank volume and units.
- Activation of the tank transmitter is effected together with the WLI (No power on tank transmitter when WLI is switched-off).


## Settings:

There are five jumpers on the backside of WLI
R2 ................ When Jumper is ON The water tap displaying is disabled / Settings water tank volume
LIT .............. When connected WLI displays value in Liters(Litres or Gallons)
R1 ............... Changing the device function Fresh water(if disconnected) / Gray Water
MAX ........... Normally disconnected jumper. Allows to set maximum water tank level (calibrate WLI and tank)
TST ............. Normally disconnected jumper. When connected WLI displays its diagnostic value as a MIN, MAX, Input voltage, Software version and Serial Number,
MIN .............. Normally disconnected jumper. Allows to set minimum water tank level (calibrate WLI and tank)

## Minimum water level setting:

A factory setting is MIN $=0$. It means, when measuring signal (Tank signal from transmitter) is 0 the WDI displays $0 \%$. In most applications it is not necessary to change it.

To set the MIN value to your desired value:

- fill the water tank to the desired minimum value level and switch-off WLI
- connect jumper MIN
- switch-on WLI and wait until "MIN OK" is displayed
- switch-off WLI
- disconnect jumper MIN
(The MIN value have to be less than MAX value, otherwise device will be set to factory value $\mathrm{MIN}=0, \mathrm{MAX}=430$ ).


## Maximum water level setting:

A factory setting is Max = 430, which represent measuring signal to display $100 \%$ using the "Votronic Tank Electrode 15-50 K" or similar.

To set the MAX value/calibration of WLI and tank transmitter:

- fill the water tank to the desired maximum value level and switch-off WLI
- connect jumper MAX
- switch-on WLI and wait until "MAX OK" is displayed
- switch-off WLI
- disconnect jumper MAX


## To set WLI to factory value.

- switch off WLI
- connect jumpers MIN and MAX only
- switch on WLI. After a while "Factory values have been set!" will be displayed
- Switch off WLI
- Disconnect jumpers. WLI is now set to default values.


## To set WLI water tank volume and units.

- switch off WLI
- connect only three jumpers: MIN, TSTand MAX.
- switch on WLI. Water tank volume will be displayed.
- „New value" will appear and it will increase every 3s by 1 (in interval 10 to 50 ). Then it will increase by 5 in interval 50 to 100 and then it will increase by 10 in interval 100 to 990 . (10, 11, 12, $13 \ldots$.. $49,50,55,60 \ldots 95,100,110,120$ 990)
- When the value reaches desired value, connect jumper R2 and keep it connected.
- "Select unit:" will appear and values Liters, Litres, Gallons will change continuously in interval about 3s.
- When desired unit is displayed disconnect jumper R2.
- "Turn off device Or wait 15 s for new settings" will be displayed.
- after 15 s you can repeat volume and units' settings.
- after setting the desired values, turn off WLI.
- Disconnect jumpers.
- Connecting jumper R1 will increase time interval 3s to $6 s$ (if you need more time to connect or disconnect jumpers during settings).


## All settings are written to the EEPROM memory, so the settings are retained even if the WLI is disconnected from the power supply.

## Notes:

1. Maximum allowed Tank signal is 5 V . Voltage greater than 5 V will damage the device!
2. If MAX value is set, Tank signal greater than MAX value will be displayed as a MAX value.
3. The MAX value has to be more than MIN value, otherwise device will be set to factory default value.
4. If the water level lies outside the Transmitter electrode, WLI will display MIN or MAX value
5. To display the correct value, MIN and MAX have to lie between the Maximum measurable and Minimum measurable level (see picture below).
6. Transmitter plastic body is not measurable area. If water level lies in this area, WLI will display "FULL" tank.


## Every single device is checked before selling.

Spare parts and front panel spacers ( 3 mm to 25 mm ) is possible to order on kuzytronic@gmail.com The front panel can be made to order according to the specified dimensions and customer needs.

